Antas 166 Two Component Structural Silicone Sealant for IGU - Part B

Antas Sealants and Adhesives

Part Number: **66166B**
Version No: **1.2.8.7**
Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

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SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	Antas 166 Two Component Structural Silicone Sealant for IGU - Part B
Chemical Name	Not Applicable
Synonyms	AT166B
Chemical formula	Not Applicable
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	For the manufacturing of Insulating Glass Units (IGU)

Details of the supplier of the safety data sheet

Registered company name	**Antas Sealants and Adhesives**
Address	21-23 Pavesi Street Smithfield NSW 2164 Australia
Telephone	+61 2 9157 0368
Fax	Not Available
Website	www.antas.com.au
Email	info@antas.com.au

Emergency telephone number

Association / Organisation	**Not Available**
Emergency telephone numbers	**+61 2 9157 0368**
Other emergency telephone numbers	**National Poison Information Centre 13 11 26**

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. NON-DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Poisons Schedule	Not Applicable
Classification [1]	Skin Corrosion/Irritation Category 1B, Serious Eye Damage/Eye Irritation Category 1, Skin Sensitizer Category 1, Reproductive Toxicity Category 1B, Carcinogenicity Category 2
Legend:	*1. Classification by vendor; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI*

Label elements

Hazard pictogram(s)	

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Signal word	**Danger**

Hazard statement(s)

H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H360Fd	May damage fertility. May damage the unborn child.
H351	Suspected of causing cancer.

Supplementary statement(s)

Not Applicable

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P260	Do not breathe mist/vapours/spray.
P264	Wash all exposed external body areas thoroughly after handling.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P272	Contaminated work clothing should not be allowed out of the workplace.

Precautionary statement(s) Response

P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313	IF exposed or concerned: Get medical advice/ attention.
P310	Immediately call a POISON CENTER/doctor/physician/first aider.
P302+P352	IF ON SKIN: Wash with plenty of water.
P363	Wash contaminated clothing before reuse.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Precautionary statement(s) Storage

P405	Store locked up.

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
919-30-2	10-20	3-aminopropyltriethoxysilane
11099-06-2	35-40	ethyl silicate
1333-86-4	30-40	C.I. Pigment Black 7

Legend:	*1. Classification by vendor; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; * EU IOELVs available*

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	

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	If this product comes in contact with the eyes: ▸ Immediately hold eyelids apart and flush the eye continuously with running water. ▸ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▸ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. ▸ Transport to hospital or doctor without delay. ▸ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin or hair contact occurs: ▸ Immediately flush body and clothes with large amounts of water, using safety shower if available. ▸ Quickly remove all contaminated clothing, including footwear. ▸ Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre. ▸ Transport to hospital, or doctor.
Inhalation	▸ If fumes or combustion products are inhaled remove from contaminated area. ▸ Lay patient down. Keep warm and rested. ▸ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▸ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▸ Transport to hospital, or doctor.
Ingestion	▸ For advice, contact a Poisons Information Centre or a doctor at once. ▸ Urgent hospital treatment is likely to be needed. ▸ If swallowed do **NOT** induce vomiting. ▸ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▸ Observe the patient carefully. ▸ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▸ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▸ Transport to hospital or doctor without delay.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.
For 3-aminopropyltriethoxysilane (APTES)
NOTES:
- Causes chemical burns to skin and eye. Moderately toxic by swallowing.
- May cause acute kidney injury (renal cortical tubular necrosis) by massive peroral overdose or sustained skin contact.
- Due to the severely irritating or corrosive nature of the material, swallowing may lead to ulceration and inflammation of the upper alimentary tract with haemorrhage and fluid loss. Also, perforation of the oesophagus or stomach may occur, leading to mediastinitis or peritonitis and the resultant complications. The stomach should be evacuated carefully in case of ingestion.
- The material reacts immediately with water in the acid contents of the stomach to produce ethanol. Although ethanol production may occur, and there is a potential a potential for nephrotoxicity, because of its intensely irritating effects, it is unlikely that large volumes of this material will be acutely ingested. Therefore, the irritant and aspiration hazards from regurgitation are more serious causes for concern. In view of this, it is recommended that emesis should not be induced in the conscious patient, neither mechanically nor pharmacologically.
- If it is considered necessary to evacuate the stomach contents, this should be undertaken with caution in order to avoid perforation of inflamed or ulcerated areas of the upper alimentary tract, or to avoid aspiration (eg. gastric lavage in the presence of endotracheal intubation).

For acute or short-term repeated exposures to highly alkaline materials:
- Respiratory stress is uncommon but present occasionally because of soft tissue edema.
- Unless endotracheal intubation can be accomplished under direct vision, cricothyroidotomy or tracheotomy may be necessary.
- Oxygen is given as indicated.
- The presence of shock suggests perforation and mandates an intravenous line and fluid administration.
- Damage due to alkaline corrosives occurs by liquefaction necrosis whereby the saponification of fats and solubilisation of proteins allow deep penetration into the tissue.

Alkalis continue to cause damage after exposure.
INGESTION:
- Milk and water are the preferred diluents

No more than 2 glasses of water should be given to an adult.
- Neutralising agents should never be given since exothermic heat reaction may compound injury.

* Catharsis and emesis are absolutely contra-indicated.
* Activated charcoal does not absorb alkali.
* Gastric lavage should not be used.

Supportive care involves the following:
- Withhold oral feedings initially.
- If endoscopy confirms transmucosal injury start steroids only within the first 48 hours.
- Carefully evaluate the amount of tissue necrosis before assessing the need for surgical intervention.
- Patients should be instructed to seek medical attention whenever they develop difficulty in swallowing (dysphagia).

SKIN AND EYE:
- Injury should be irrigated for 20-30 minutes.

Eye injuries require saline. [Ellenhorn & Barceloux: Medical Toxicology]

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SECTION 5 Firefighting measures

Extinguishing media

- Sand, dry powder extinguishers or other inerts should be used to smother dust fires.

At temperatures above 1500 C, carbon, graphite or graphene reacts with substances containing oxygen, including water and carbon dioxide. In case of intensely hot fires sand should be used to cover and isolate these materials.

Special hazards arising from the substrate or mixture

Fire Incompatibility	‣ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Advice for firefighters

Fire Fighting	‣ Alert Fire Brigade and tell them location and nature of hazard. ‣ Wear breathing apparatus plus protective gloves. ‣ Prevent, by any means available, spillage from entering drains or water courses. ‣ Use water delivered as a fine spray to control fire and cool adjacent area. ‣ **DO NOT** approach containers suspected to be hot. ‣ Cool fire exposed containers with water spray from a protected location. ‣ If safe to do so, remove containers from path of fire. ‣ Equipment should be thoroughly decontaminated after use.
Fire/Explosion Hazard	**WARNING:** In use may form flammable/ explosive vapour-air mixtures. Combustible. Will burn if ignited. Combustion products include: , carbon monoxide (CO) , carbon dioxide (CO2) , nitrogen oxides (NOx) , silicon dioxide (SiO2) , other pyrolysis products typical of burning organic material. May emit poisonous fumes. May emit corrosive fumes. A fire in bulk finely divided carbon may not be obviously visible unless the material is disturbed and sparks appear. A straw broom may be useful to produce the disturbance. Explosion and Ignition Behaviour of Carbon Black with Air

Lower Limit for Explosion:	50 g/m3 (carbon black in air)
Maximum Explosion Pressure:	10 bar
Maximum Rate of Pressure Rise:	30-100 bar/sec
Minimum Ignition Temperature:	315 deg. C.
Ignition Energy:	>1 kJ
Glow Temperature:	500 deg. C. (approx.)

Notes on Test Methods:
Tests 1, 2 and 3 were conducted by Bergwerkeschaftliche Versuchstrecke, Dortmunde-Derne, using a 1 m3 vessel with two chemical igniters having an intensity of 5000 W.S.
Tests 1 and 2 results are confirmed by information in the Handbook of Powder Technology, Vol. 4 (P. Field)
In Test 4, a modified Godbert-Greenwald furnace was used. See U.S. Bureau of Mines, Report 5624, 1960, p.5, "Lab Equipment and Test Procedures".
Test 5 used a 1 m3 vessel with chemical igniters of variable intensity.
Test 6 was conducted in a laboratory oven. Active glowing appeared after 3 minutes exposure.
(European Committee for Biological Effects of Carbon Black) (2/84)

HAZCHEM	Not Applicable

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

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Methods and material for containment and cleaning up

Minor Spills	‣ Clean up all spills immediately. ‣ Avoid contact with skin and eyes. ‣ Wear impervious gloves and safety goggles. ‣ Trowel up/scrape up. ‣ Place spilled material in clean, dry, sealed container. ‣ Flush spill area with water.
Major Spills	‣ Clear area of personnel and move upwind. ‣ Alert Fire Brigade and tell them location and nature of hazard. ‣ Wear breathing apparatus plus protective gloves. ‣ Prevent, by any means available, spillage from entering drains or water course. ‣ Stop leak if safe to do so. ‣ Contain spill with sand, earth or vermiculite. ‣ Collect recoverable product into labelled containers for recycling. ‣ Neutralise/decontaminate residue (see Section 13 for specific agent). ‣ Collect solid residues and seal in labelled drums for disposal. ‣ Wash area and prevent runoff into drains. ‣ After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using. ‣ If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	**NOTE:** ‣ Wet, activated carbon removes oxygen from the air thus producing a severe hazard to workers inside carbon vessels and in enclosed or confined spaces where activated carbons might accumulate. ‣ Before entry to such areas, sampling and test procedures for low oxygen levels should be undertaken; control conditions should be established to ensure the availability of adequate oxygen supply. ‣ Avoid all personal contact, including inhalation. ‣ Wear protective clothing when risk of exposure occurs. ‣ Use in a well-ventilated area. ‣ Prevent concentration in hollows and sumps. ‣ **DO NOT** enter confined spaces until atmosphere has been checked. ‣ **DO NOT** allow material to contact humans, exposed food or food utensils. ‣ Avoid contact with incompatible materials. ‣ When handling, **DO NOT** eat, drink or smoke. ‣ Keep containers securely sealed when not in use. ‣ Avoid physical damage to containers. ‣ Always wash hands with soap and water after handling. ‣ Work clothes should be laundered separately. Launder contaminated clothing before re-use. ‣ Use good occupational work practice. ‣ Observe manufacturer's storage and handling recommendations contained within this SDS. ‣ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.
Other information	Carbon and charcoal may be stabilised for storage and transport, without moistening, by treatment with hot air at 50 deg. C.. Use of oxygen-impermeable bags to limit oxygen and moisture uptake has been proposed. Surface contamination with oxygenated volatiles may generate a heat of reaction (spontaneous heating). Should stored product reach 110 deg. C., stacked bags should be pulled apart with each bag separated by an air space to permit cooling away from other combustible materials. ‣ Store in original containers. ‣ Keep containers securely sealed. ‣ Store in a cool, dry, well-ventilated area. ‣ Store away from incompatible materials and foodstuff containers. ‣ Protect containers against physical damage and check regularly for leaks. ‣ Observe manufacturer's storage and handling recommendations contained within this SDS.

Conditions for safe storage, including any incompatibilities

Suitable container	‣ Metal can or drum ‣ Packaging as recommended by manufacturer. ‣ Check all containers are clearly labelled and free from leaks.
Storage incompatibility	Ethyl silicate: ‣ reacts slowly with water forming ethanol ‣ reacts violently with strong oxidisers ‣ is incompatible with acids, nitrates ‣ attacks some plastics and rubber ‣ Contact with water liberates highly flammable gases

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- Contact with water can cause heating and decomposition

Amines are incompatible with:

· isocyanates, halogenated organics, peroxides, phenols (acidic), epoxides, anhydrides, and acid halides.
· strong reducing agents such as hydrides, due to the liberation of flammable gas.

Amines possess a characteristic ammonia smell, liquid amines have a distinctive "fishy" smell. Amines are formally derivatives of ammonia, wherein one or more hydrogen atoms have been replaced by a substituent such as an alkyl or aryl group. Compounds with a nitrogen atom attached to a carbonyl group, thus having the structure R–CO–NR'R?, are called amides and have different chemical properties from amines.
The water solubility of simple amines is enhanced by hydrogen bonding involving these lone electron pairs. Typically salts of ammonium compounds exhibit the following order of solubility in water: primary ammonium (RNH+3) > secondary ammonium (R2NH+2) > tertiary ammonium (R3NH+). Small aliphatic amines display significant solubility in many solvents, whereas those with large substituents are lipophilic. Aromatic amines, such as aniline, have their lone pair electrons conjugated into the benzene ring, thus their tendency to engage in hydrogen bonding is diminished. Their boiling points are high and their solubility in water is low.
Like ammonia, amines are bases. Compared to alkali metal hydroxides, amines are weaker.

· The basicity of amines depends on:
· The electronic properties of the substituents (alkyl groups enhance the basicity, aryl groups diminish it).

The degree of solvation of the protonated amine, which includes steric hindrance by the groups on nitrogen.
Owing to inductive effects, the basicity of an amine might be expected to increase with the number of alkyl groups on the amine. Correlations are complicated owing to the effects of solvation which are opposite the trends for inductive effects. Solvation effects also dominate the basicity of aromatic amines.
Solvation significantly affects the basicity of amines. N-H groups strongly interact with water, especially in ammonium ions. Consequently, the basicity of ammonia is enhanced by 10 exp 11 by solvation.
Tertiary amines are more basic than secondary amines, which are more basic than primary amines, and finally ammonia is least basic. The order of pKb's (basicities in water) does not follow this order. Similarly aniline is more basic than ammonia in the gas phase, but ten thousand times less so in aqueous solution.
In aprotic polar solvents such as DMSO, DMF, and acetonitrile the energy of solvation is not as high as in protic polar solvents like water and methanol. For this reason, the basicity of amines in these aprotic solvents is almost solely governed by the electronic effect

- Segregate from alcohol, water.
- Avoid strong acids, bases.
- Avoid contact with copper, aluminium and their alloys.

For carbon powders:

- Avoid oxidising agents, reducing agents.
- Reaction with finely divided metals, bromates, chlorates, chloramine monoxide, dichlorine oxide, iodates, metal nitrates, oxygen difluoride, peroxyformic acid, peroxyfuroic acid and trioxygen difluoride may result in an exotherm with ignition or explosion. Less active forms of carbon will ignite or explode on suitably intimate contact with oxygen, oxides, peroxides, oxosalts, halogens, interhalogens and other oxidising species.
- Explosive reaction with ammonium nitrate, ammonium perchlorate, calcium hypochlorite and iodine pentoxide may occur following heating. Carbon may react violently with nitric acid and may be explosively reactive with nitrogen trifluoride at reduced temperatures. In the presence of nitrogen oxide, incandescence and ignition may occur. Finely divided or highly porous forms of carbon, exhibiting a high surface area to mass (up to 2000 m2/g) may function as unusually active fuels possessing both adsorptive and catalytic properties which accelerate the release of energy in the presence of oxidising substances. Dry metal-impregnated charcoal catalysts may generate sufficient static, during handling, to cause ignition.
- Graphite in contact with liquid potassium, rubidium or caesium at 300 deg. C. produces intercalation compounds (C8M) which ignite in air and may react explosively with water. The fusion of powdered diamond and potassium hydroxide may produce explosive decomposition.
- Activated carbon, when exposed to air, represents a potential fire hazard due to a high surface area and adsorptive capacity. Freshly prepared material may ignite spontaneously in the presence of air especially at high humidity. Spontaneous combustion in air may occur at 90-100 deg. C. The presence of moisture in air facilitates the ignition. Drying oils and oxidising oils promote spontaneous heating and ignition; contamination with these must be avoided. Unsaturated drying oils (linseed oil etc.) may ignite following adsorption owing to an enormous increase in the surface area of oil exposed to air; the rate of oxidation may also be catalysed by metallic impurities in the carbon. A similar, but slower effect occurs on fibrous materials such as cotton waste. Spontaneous heating of activated carbon is related to the composition and method of preparation of the activated carbon. Free radicals, present in charcoal, are responsible for autoignition. Self-heating and autoignition may also result from adsorption of various vapours and gases (especially oxygen). For example, activated carbon auto- ignites in flowing air at 452-518 deg. C.; when the base, triethylenediamine, is adsorbed on the carbon (5%) the autoignition temperature is reduced to 230-260 deg. C.. An exotherm is produced at 230-260 deg. C., at high flow rates of air, although ignition did not occur until 500 deg. C.. Mixtures of sodium borohydride with activated carbons, in air, promote the oxidation of sodium borohydride, producing a self-heating reaction that may result in the ignition of charcoal and in the production of hydrogen through thermal decomposition of the borohydride.

+	x	+	x	+	+	+

X — *Must not be stored together*
0 — *May be stored together with specific preventions*
+ — *May be stored together*

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Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	C.I. Pigment Black 7	Carbon black	3 mg/m3	Not Available	Not Available	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
3-aminopropyltriethoxysilane	1.9 mg/m3	21 mg/m3	350 mg/m3
ethyl silicate	30 mg/m3	330 mg/m3	2,000 mg/m3
C.I. Pigment Black 7	9 mg/m3	99 mg/m3	590 mg/m3

Ingredient	Original IDLH	Revised IDLH
3-aminopropyltriethoxysilane	Not Available	Not Available
ethyl silicate	Not Available	Not Available
C.I. Pigment Black 7	1,750 mg/m3	Not Available

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
3-aminopropyltriethoxysilane	E	≤ 0.1 ppm
Notes:	*Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.*	

MATERIAL DATA

For ethyl silicate (syn: tetraethyl silicate)
OES TWA: 10 ppm, 87 mg/m3; STEL: 30 ppm, 260 mg/m3
Odour Threshold Value: 3.6 ppm (detection), 5 ppm (recognition)
Short exposures effect the eyes and nose as follows:
3000 ppm - extremely irritating and intolerable.
1500 ppm - lachrimatory and stinging
700 ppm - mild stinging
250 ppm - slightly irritating
Odour threshold: 5 ppm
Odour detection: 85 ppm
IDLH Level: 700 ppm
The TLV-TWA is thought to be protective against irritation to the eye and mucous membranes
The TLV-TWA for carbon black is recommended to minimise complaints of excessive dirtiness and applies only to commercially produced carbon blacks or to soots derived from combustion sources containing absorbed polycyclic aromatic hydrocarbons (PAHs). When PAHs are present in carbon black (measured as the cyclohexane-extractable fraction) NIOSH has established a REL-TWA of 0.1 mg/m3 and considers the material to be an occupational carcinogen.
The NIOSH REL-TWA was "selected on the basis of professional judgement rather than on data delineating safe from unsafe concentrations of PAHs".
This limit was justified on the basis of feasibility of measurement and not on a demonstration of its safety.

Exposure controls

Appropriate engineering controls	Exhaust ventilation should be designed to prevent accumulation and recirculation in the workplace and safely remove carbon black from the air. Note: Wet, activated carbon removes oxygen from the air and thus presents a severe hazard to workers inside carbon vessels and enclosed or confined spaces. Before entering such areas sampling and test procedures for low oxygen levels should be undertaken and control conditions set up to ensure ample oxygen availability.[Linde] Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation

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	that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure. Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection. An approved self contained breathing apparatus (SCBA) may be required in some situations. Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)
grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Personal protection	
Eye and face protection	‣ Chemical goggles. ‣ Full face shield may be required for supplementary but never for primary protection of eyes. ‣ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]
Skin protection	See Hand protection below
Hands/feet protection	‣ Wear chemical protective gloves, e.g. PVC. ‣ Wear safety footwear or safety gumboots, e.g. Rubber **NOTE:** ‣ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. ‣ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.
Body protection	See Other protection below
Other protection	‣ Protective overalls, closely fitted at neck and wrist. ‣ Eye-wash unit. **IN CONFINED SPACES:** ‣ Non-sparking protective boots ‣ Static-free clothing. ‣ Ensure availability of lifeline. Staff should be trained in all aspects of rescue work. Rescue gear: Two sets of SCBA breathing apparatus Rescue Harness, lines etc.

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Respiratory protection

Particulate. (AS/NZS 1716 & 1715, EN 143:2000 & 149:001, ANSI Z88 or national equivalent)

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	P1 Air-line*	- -	PAPR-P1 -
up to 50 x ES	Air-line**	P2	PAPR-P2
up to 100 x ES	-	P3	-
		Air-line*	-
100+ x ES	-	Air-line**	PAPR-P3

* - Negative pressure demand ** - Continuous flow
A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Dark

Physical state	Free-flowing Paste	**Relative density (Water = 1)**	Not Available
Odour	Not Available	**Partition coefficient n-octanol / water**	Not Available
Odour threshold	Not Available	**Auto-ignition temperature (°C)**	Not Available
pH (as supplied)	Not Available	**Decomposition temperature**	Not Available
Melting point / freezing point (°C)	Not Available	**Viscosity (cSt)**	Not Available
Initial boiling point and boiling range (°C)	Not Available	**Molecular weight (g/mol)**	Not Available
Flash point (°C)	Not Available	**Taste**	Not Available
Evaporation rate	Not Available	**Explosive properties**	Not Available
Flammability	Not Available	**Oxidising properties**	Not Available
Upper Explosive Limit (%)	Not Available	**Surface Tension (dyn/cm or mN/m)**	Not Available
Lower Explosive Limit (%)	Not Available	**Volatile Component (%vol)**	Not Available
Vapour pressure (kPa)	Not Available	**Gas group**	Not Available
Solubility in water	Not Available	**pH as a solution (%)**	Not Available
Vapour density (Air = 1)	Not Available	**VOC g/L**	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	Product is considered stable and hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

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Inhaled	Inhalation of ethyl silicate may cause nose irritation, unsteadiness, tremors, salivation, respiratory difficulty and unconsciousness. High concentrations can cause severe systemic injury including narcosis, liver and kidney damage and anaemia but at these concentrations the vapour becomes intolerable. Lung damage may also ensue. Rats exposed to the vapour of hydrolysed ethyl silicate, (syn: tetraethyl orthosilicate, hydrolysed) for six hours (average vapour concentration 27100 mg/l) lived through the exposure and during a further 10 day observation period. Inhalation of amine vapours may cause irritation of the mucous membranes of the nose and throat and lung irritation with respiratory distress and cough. Single exposures to near lethal concentrations and repeated exposures to sublethal concentrations produces tracheitis, bronchitis, pneumonitis and pulmonary oedema. Aliphatic and alicyclic amines are generally well absorbed from the respiratory tract. Systemic effects include headache, nausea, faintness and anxiety. These effects are thought to be transient and are probably related to the pharmacodynamic action of the amines. Histamine release by aliphatic amines may produce bronchoconstriction and wheezing. Although carbon itself has no toxic action, associated impurities may be toxic. Iodine is often found as an impurity and air-borne carbon dusts, as a result, may produce irritation of the mucous membranes, the eyes, and skin. Symptoms of exposure may include coughing, irritation of the nose and throat and burning of the eyes. Evidence shows, or practical experience predicts, that the material produces irritation of the respiratory system, in a substantial number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system. Acute effects from inhalation of high vapour concentrations may be chest and nasal irritation with coughing, sneezing, headache and even nausea.
Ingestion	The material can produce chemical burns within the oral cavity and gastrointestinal tract following ingestion. Accidental ingestion of the material may be damaging to the health of the individual. Ingestion of ethyl silicate may produce liver, kidney and lung damage. A single dose of undiluted hydrolysed ethyl silicate (syn: tetraethyl orthosilicate, hydrolysed) (2000 mg/kg body weight) given to 10 animals produced no deaths, nor toxicological symptoms; no abnormalities were seen during the test period nor at necroscopy Aliphatic and alicyclic amines are generally well absorbed from the gut. Corrosive action may cause tissue damage throughout the gastrointestinal tract. Detoxification is thought to occur in the liver, kidney and intestinal mucosa with the enzymes, monoamine oxidase and diamine oxidase (histaminase) having a significant role. Ingestion of finely divided carbon may produce gagging and constipation. Aspiration does not appear to be a concern as the material is generally regarded as inert and is often used as a food additive. Ingestion may produce a black stool. Ingestion of alkaline corrosives may produce immediate pain, and circumoral burns. Mucous membrane corrosive damage is characterised by a white appearance and soapy feel; this may then become brown, oedematous and ulcerated. Profuse salivation with an inability to swallow or speak may also result. Even where there is limited or no evidence of chemical burns, both the oesophagus and stomach may experience a burning pain; vomiting and diarrhoea may follow. The vomitus may be thick and may be slimy (mucous) and may eventually contain blood and shreds of mucosa. Epiglottal oedema may result in respiratory distress and asphyxia. Marked hypotension is symptomatic of shock; a weak and rapid pulse, shallow respiration and clammy skin may also be evident. Circulatory collapse may occur and, if uncorrected, may produce renal failure. Severe exposures may result in oesophageal or gastric perforation accompanied by mediastinitis, substernal pain, peritonitis, abdominal rigidity and fever. Although oesophageal, gastric or pyloric stricture may be evident initially, these may occur after weeks or even months and years. Death may be quick and results from asphyxia, circulatory collapse or aspiration of even minute amounts. Death may also be delayed as a result of perforation, pneumonia or the effects of stricture formation.
Skin Contact	The material can produce chemical burns following direct contact with the skin. Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions. Skin contact with liquid ethyl silicate may result in dryness, cracking, inflammation. Doses of >7940 mg/kg hydrolysed ethyl silicate (syn: tetraethyl orthosilicate) produced no systemic effects in rabbits. When applied for a single four hour exposure to the skin (semi-occluded), one rabbit of six showed slight erythema. Volatile amine vapours produce primary skin irritation and dermatitis. Direct local contact, with the lower molecular weight liquids, may produce skin burns. Percutaneous absorption of simple aliphatic amines is known to produce lethal effects often the same as that for oral administration. Cutaneous sensitisation has been recorded chiefly due to ethyleneamines. Histamine release following exposure to many aliphatic amines may result in "triple response" (white vasoconstriction, red flare and wheal) in human skin. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. The material can produce severe chemical burns following direct contact with the skin. Limited evidence exists, or practical experience predicts, that the material either produces inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant inflammation when applied to the healthy intact skin of animals, for up to four hours, such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis.

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Eye	The material can produce chemical burns to the eye following direct contact. Vapours or mists may be extremely irritating. When applied to the eye(s) of animals, the material produces severe ocular lesions which are present twenty-four hours or more after instillation. Vapours of volatile amines cause eye irritation with lachrymation, conjunctivitis and minor transient corneal oedema which results in "halos" around lights (glaucopsia, "blue haze", or "blue-grey haze"). Vision may become misty and halos may appear several hours after workers are exposed to the substance This effect generally disappears spontaneously within a few hours of the end of exposure, and does not produce physiological after-effects. However oedema of the corneal epithelium, which is primarily responsible for vision disturbances, may take more than one or more days to clear, depending on the severity of exposure. Photophobia and discomfort from the roughness of the corneal surface also may occur after greater exposures. Although no detriment to the eye occurs as such, glaucopsia predisposes an affected individual to physical accidents and reduces the ability to undertake skilled tasks such as driving a vehicle. Direct local contact with the liquid may produce eye damage which may be permanent in the case of the lower molecular weight species. When 0.1 ml of the undiluted hydrolysed ethyl silicate (syn: tetraethyl orthosilicate, hydrolysed) was placed in the conjunctival sac for of the right eye of rabbits and rinsed after 24 hours, there was only slight irritation recorded within a seven day observation period. The vapour when concentrated has pronounced eye irritation effects and this gives some warning of high vapour concentrations. If eye irritation occurs seek to reduce exposure with available control measures, or evacuate area. Symptoms of exposure by the eye to carbon particulates include irritation and a burning sensation. Following an industrial explosion, fine particles become embedded in the cornea and conjunctiva resulting in an inflammation which persisted for 2-3 weeks. Some particles remained permanently producing a punctate purplish-black discolouration. The material can produce severe chemical burns to the eye following direct contact. Vapours or mists may be extremely irritating.
Chronic	On the basis, primarily, of animal experiments, concern has been expressed that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment. Repeated or prolonged exposure to corrosives may result in the erosion of teeth, inflammatory and ulcerative changes in the mouth and necrosis (rarely) of the jaw. Bronchial irritation, with cough, and frequent attacks of bronchial pneumonia may ensue. Gastrointestinal disturbances may also occur. Chronic exposures may result in dermatitis and/or conjunctivitis. Practical experience shows that skin contact with the material is capable either of inducing a sensitisation reaction in a substantial number of individuals, and/or of producing a positive response in experimental animals. Substances that can cause occupational asthma (also known as asthmagens and respiratory sensitisers) can induce a state of specific airway hyper-responsiveness via an immunological, irritant or other mechanism. Once the airways have become hyper-responsive, further exposure to the substance, sometimes even to tiny quantities, may cause respiratory symptoms. These symptoms can range in severity from a runny nose to asthma. Not all workers who are exposed to a sensitiser will become hyper-responsive and it is impossible to identify in advance who are likely to become hyper-responsive. Substances than can cuase occupational asthma should be distinguished from substances which may trigger the symptoms of asthma in people with pre-existing air-way hyper-responsiveness. The latter substances are not classified as asthmagens or respiratory sensitisers Wherever it is reasonably practicable, exposure to substances that can cuase occupational asthma should be prevented. Where this is not possible the primary aim is to apply adequate standards of control to prevent workers from becoming hyper-responsive. Activities giving rise to short-term peak concentrations should receive particular attention when risk management is being considered. Health surveillance is appropriate for all employees exposed or liable to be exposed to a substance which may cause occupational asthma and there should be appropriate consultation with an occupational health professional over the degree of risk and level of surveillance. There is sufficient evidence to provide a strong presumption that human exposure to the material may result in impaired fertility on the basis of: - clear evidence in animal studies of impaired fertility in the absence of toxic effects, or evidence of impaired fertility occurring at around the same dose levels as other toxic effects but which is not a secondary non-specific consequence of other toxic effects.

Antas 166 Two Component Structural Silicone Sealant for IGU - Part B	**TOXICITY**	**IRRITATION**
	Not Available	Not Available
3-aminopropyltriethoxysilane	**TOXICITY**	**IRRITATION**
	Dermal (rabbit) LD50: >5700 mg/kg[1]	Eye (rabbit): 0.75 mg/24h-SEVERE
	Inhalation(Rat) LC50; >7.35 mg/l4h[1]	Eye (rabbit): 100 mg - mild
	Oral(Mouse) LD50; 260 mg/kg[2]	Skin (rabbit): 0.1 mg - mild
		Skin (rabbit): 5.0 mg/24h-SEVERE
ethyl silicate	**TOXICITY**	**IRRITATION**
	Dermal (rabbit) LD50: 4290 mg/kg[1]	Eye (human): 3000 ppm
	Inhalation(Rat) LC50; >7.35 mg/L4h[1]	Eye (rabbit): 100 mg mild
	Oral(Mouse) LD50; 3500 mg/kg[1]	Eye (rabbit): 500 mg/24h - mild

Continued...

		Eye: adverse effect observed (irritating)[1]
		Skin (rabbit): 500mg/24h moderate
		Skin: no adverse effect observed (not irritating)[1]
C.I. Pigment Black 7	**TOXICITY**	**IRRITATION**
	dermal (rat) LD50: >2000 mg/kg[1]	Eye: no adverse effect observed (not irritating)[1]
	Oral(Rat) LD50; >8000 mg/kg[1]	Skin: no adverse effect observed (not irritating)[1]

Legend:	*1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances*

3-AMINOPROPYLTRIETHOXYSILANE

The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.
The material may produce severe skin irritation after prolonged or repeated exposure, and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) thickening of the epidermis.
Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis. Prolonged contact is unlikely, given the severity of response, but repeated exposures may produce severe ulceration.
While it is difficult to generalise about the full range of potential health effects posed by exposure to the many different amine compounds, characterised by those used in the manufacture of polyurethane and polyisocyanurate foams, it is agreed that overexposure to the majority of these materials may cause adverse health effects.

- Many amine-based compounds can induce histamine liberation, which, in turn, can trigger allergic and other physiological effects, including bronchoconstriction or bronchial asthma and rhinitis.
- Systemic symptoms include headache, nausea, faintness, anxiety, a decrease in blood pressure, tachycardia (rapid heartbeat), itching, erythema (reddening of the skin), urticaria (hives), and facial edema (swelling). Systemic effects (those affecting the body) that are related to the pharmacological action of amines are usually transient.

Typically, there are four routes of possible or potential exposure: inhalation, skin contact, eye contact, and ingestion.
Inhalation:
Inhalation of vapors may, depending upon the physical and chemical properties of the specific product and the degree and length of exposure, result in moderate to severe irritation of the tissues of the nose and throat and can irritate the lungs.
Products with higher vapour pressures have a greater potential for higher airborne concentrations. This increases the probability of worker exposure.
Higher concentrations of certain amines can produce severe respiratory irritation, characterised by nasal discharge, coughing, difficulty in breathing, and chest pains.
Chronic exposure via inhalation may cause headache, nausea, vomiting, drowsiness, sore throat, bronchopneumonia, and possible lung damage. Also, repeated and/or prolonged exposure to some amines may result in liver disorders, jaundice, and liver enlargement. Some amines have been shown to cause kidney, blood, and central nervous system disorders in laboratory animal studies.
While most polyurethane amine catalysts are not sensitisers, some certain individuals may also become sensitized to amines and may experience respiratory distress, including asthma-like attacks, whenever they are subsequently exposed to even very small amounts of vapor. Once sensitised, these individuals must avoid any further exposure to amines. Although chronic or repeated inhalation of vapor concentrations below hazardous or recommended exposure limits should not ordinarily affect healthy individuals, chronic overexposure may lead to permanent pulmonary injury, including a reduction in lung function, breathlessness, chronic bronchitis, and immunologic lung disease.
Inhalation hazards are increased when exposure to amine catalysts occurs in situations that produce aerosols, mists, or heated vapors. Such situations include leaks in fitting or transfer lines. Medical conditions generally aggravated by inhalation exposure include asthma, bronchitis, and emphysema.
Skin Contact:
Skin contact with amine catalysts poses a number of concerns. Direct skin contact can cause moderate to severe irritation and injury-i.e., from simple redness and swelling to painful blistering, ulceration, and chemical burns. Repeated or prolonged exposure may also result in severe cumulative dermatitis.
Skin contact with some amines may result in allergic sensitisation. Sensitised persons should avoid all contact with amine catalysts. Systemic effects resulting from the absorption of the amines through skin exposure may include headaches, nausea, faintness, anxiety, decrease in blood pressure, reddening of the skin, hives, and facial swelling. These symptoms may be related to the pharmacological action of the amines, and they are usually transient.
Eye Contact:
Amine catalysts are alkaline in nature and their vapours are irritating to the eyes, even at low concentrations. Direct contact with the liquid amine may cause severe irritation and tissue injury, and the “burning” may lead to blindness. (Contact with solid products may result in mechanical irritation, pain, and corneal injury.)
Exposed persons may experience excessive tearing, burning, conjunctivitis, and corneal swelling.
The corneal swelling may manifest itself in visual disturbances such as blurred or “foggy” vision with a blue tint (“blue haze”) and sometimes a halo phenomenon around lights. These symptoms are transient and usually disappear when exposure ceases.
Some individuals may experience this effect even when exposed to concentrations below doses that ordinarily cause respiratory irritation.
Ingestion:

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	The oral toxicity of amine catalysts varies from moderately to very toxic. Some amines can cause severe irritation, ulceration, or burns of the mouth, throat, esophagus,and gastrointestinal tract. Material aspirated (due to vomiting) can damage the bronchial tubes and the lungs. Affected persons also may experience pain in the chest or abdomen, nausea, bleeding of the throat and the gastrointestinal tract, diarrhea, dizziness, drowsiness, thirst, circulatory collapse, coma, and even death. **Polyurethane Amine Catalysts: Guidelines for Safe Handling and Disposal; Technical Bulletin June 2000 Alliance for Polyurethanes Industry** For 3-aminopropyltriethoxsilane (APTES): **Acute toxicity:** 3-Aminopropyltriethoxysilane (APTES) has been tested for acute toxicity by the oral, dermal, and inhalation routes of exposure. Acute oral LD50s in rats range from 1570 to 3650 mg/kg bw. The dermal LD50 is 4.29 g/kg bw and the 4-hour inhalation LC50 of the hydrolysate is greater than 7.35 mg/L. Six hours of exposure to substantially saturated vapor of APTES did not kill any of the 5 male or female rats (LC50 > 6 hours). The kidney is a target organ for toxicity for oral and dermal exposures. APTES is severely irritating to the skin and eyes. In a Buehler study in guinea pigs, 7/30 animals showed a skin sensitisation response. The hydrolysis products of this material do not elicit a sensitisation response in a guinea pig maximization test. **Repeat dose toxicity:** Repeated inhalation exposure of rats to 147 mg/m3 of APTES hydrolysate respirable aerosol for four weeks produced squamous metaplasia and foci of minimal granulomatous laryngitis. No systemic toxicity was observed in rabbits after 9 repeated dermal doses of 17 or 84 mg/kg bw/day or three repeated dermal doses of 126 mg/kg bw/day of APTES; the site of contact NOAEL is less than 17 mg/kg bw/day. The no-observed-adverse-effect level (NOAEL) of APTES in a 90-day oral (gavage) study with rats was 200 mg/kg bw/day. **Genotoxicity:** APTES has been tested in several bacterial reverse mutation/Ames assays, *in vitro* V79 hamster lung cell and Chinese hamster fibroblast chromosome aberration assays, two Chinese hamster ovary cell HGPRT gene mutation assays, and an *in vivo* mouse micronucleus assay. *In vivo* and *in vitro* screening assays have not revealed any evidence of genotoxic potential. **Reproductive and developmental toxicity:** At the highest dose-level (600 mg/kg/day) in a 90 day oral gavage study in rats, no effects were seen on parameters of oestrus cycle and spermatogenesis or reproductive organs. The NOAEL for developmental effects has been identified for APTES following exposure via oral (gavage) in rats, with a value of 100 mg/kg bw/day, the NOAEL for maternal toxicity based on deaths and ulceration of the GI tract is <0.5 mL/kg.
ETHYL SILICATE	as tetraethyl silicate, ethyl silicate
C.I. PIGMENT BLACK 7	No significant acute toxicological data identified in literature search.
Antas 166 Two Component Structural Silicone Sealant for IGU - Part B & 3-AMINOPROPYLTRIETHOXYSILANE	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested. For alkoxysilanes: Low molecular weight alkoxysilanes (including alkyl orthosilicates) are a known concern for lung toxicity, due to inhalation of vapours or aerosols causing irreversible lung damage at low doses. Alkoxysilane groups that rapidly hydrolyse when in contact with water, result in metabolites that may only cause mild skin irritation. Although there appears to be signs of irritation under different test conditions, based on the available information, the alkoxysilanes cannot be readily classified as a skin irritant. The trimethoxysilane group of chemicals have previously been associated with occupational eye irritation in exposed workers who experienced severe inflammation of the cornea . Based on the collective information, these substances are likely to be severe irritants to the eyes. Methoxysilanes are generally reported to possess higher reactivity and toxicity compared to ethoxysilanes; some methoxysilanes appear to be carcinogenic .In the US, alkoxysilanes with alkoxy groups greater than C2 are classified as moderate concern. Based on available information on methoxysilanes, the possibility that this family causes skin sensitisation cannot be ruled out. Amine-functional methoxysilanes have previously been implicated as a cause of occupational contact dermatitis, often as a result of repeated skin exposure with workers involved in the manufacture or use of the resins containing the chemical during fibreglass production.
Antas 166 Two Component Structural Silicone Sealant for IGU - Part B & ETHYL SILICATE	Liver, kidney and lung damage may result from overexposure by inhalation or ingestion. Exposure of rats at 400 ppm for 7 hours/day for 30 days resulted in significant mortality and kidney, liver and lung damage in survivors.
Antas 166 Two Component Structural Silicone Sealant for IGU - Part B & 3-AMINOPROPYLTRIETHOXYSILANE & ETHYL SILICATE	Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS

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	(or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.

Acute Toxicity	✗	**Carcinogenicity**	✓
Skin Irritation/Corrosion	✓	**Reproductivity**	✓
Serious Eye Damage/Irritation	✓	**STOT - Single Exposure**	✗
Respiratory or Skin sensitisation	✓	**STOT - Repeated Exposure**	✗
Mutagenicity	✗	**Aspiration Hazard**	✗

Legend: ✗ *– Data either not available or does not fill the criteria for classification*
✓ *– Data available to make classification*

SECTION 12 Ecological information

Toxicity

Antas 166 Two Component Structural Silicone Sealant for IGU - Part B

Endpoint	Test Duration (hr)	Species	Value	Source
Not Available	Not Available	Not Available	Not Available	Not Available

3-aminopropyltriethoxysilane

Endpoint	Test Duration (hr)	Species	Value	Source
BCF	672h	Fish	<0.53	7
NOEC(ECx)	72h	Algae or other aquatic plants	1.3mg/l	2
EC50	72h	Algae or other aquatic plants	603mg/l	2
LC50	96h	Fish	>934mg/l	2
EC50	48h	Crustacea	331mg/l	2

ethyl silicate

Endpoint	Test Duration (hr)	Species	Value	Source
EC50	72h	Algae or other aquatic plants	>20mg/l	2
EC50(ECx)	72h	Algae or other aquatic plants	>20mg/l	2

C.I. Pigment Black 7

Endpoint	Test Duration (hr)	Species	Value	Source
EC50	72h	Algae or other aquatic plants	>0.2mg/l	2
LC50	96h	Fish	>100mg/l	2
EC50	48h	Crustacea	33.076-41.968mg/l	4
NOEC(ECx)	24h	Crustacea	3200mg/l	1

Legend: *Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

Alkoxysilanes are highly toxic to algae and moderately toxic to aquatic invertebrates. e.g. the daphnid 48 hour LC50 for dimethyldiethoxysilane is 1.25 mg/l, and the 15-day algal EC50 for a number of alkoxysilanes is approximately 10 mg/l. Alkoxysilanes are used as coupling agents and are designed to hydrolyse. Hydrolysis generally produces biodegradable alcohols.
Parameters controlling intrinsic stability and reactivity of organosilanols generated from alkoxysilanes in aqueous environments have been elucidated in several experiments. The studies indicate that the rates of hydrolysis of alkoxysilanes are generally related to their steric bulk, but demonstrate that after rate-limiting hydrolysis of the first alkoxy group steric effects are much less important.

For tetraethyl silicate:
Environmental fate;
Biodegradability:
98% DOC Die Away test; EC 79/831 Readily biodegradable.
Ecotoxicity:
Fish LC50 (96 h): Brachydanio rerio >= 245 mg/l (acute toxicity test; EC 92/69)
Bacterial EC10 (5 h): Pseudomonas putida > 1878 mg/l (oxygen consumption test; on the lines of: Bringmann und Kuhn, Z. Wasser Abwasser Forsch. 10, 87-98 (1977))
Daphnia magna EC10 (48 h): > 844 mg/l (EC 84/449)
Algae EC50 (72 h): Scenedesmus subspicatus 410.4 mg/l (Cell multiplication inhibition test; EC 88/302)

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for organic pigments:
With only a few recognised exceptions, color pigments, both organic and inorganic, are extremely insoluble in water and in the vehicles in which they are mixed. Colour pigments are not, therefore, a threat to the environment when disposed of with solid waste in appropriate lined landfills. Colour pigments are further protected from leaching into groundwater by the plastics, paints and inks that make up the final products incorporating colour pigments.
As pigments are designed to be chemically and photolytically stable, they are highly persistent in natural environments. Many pigments are visible in water at concentrations as low as 1 mg/l. Waste waters, typically with a pigment content in the range 10- 200 mg /l, are therefore usually highly coloured and discharge in open waters presents an aesthetic problem.
The high Log Kow and Koc values indicate that these substance will likely partition to soil and sediments. Modelling results indicate that if these chemical are released equally into the three major environmental compartments (air, water and soil), they will mainly partition into soil and sediments where they will persist.
Organic Pigments generally have high estimated values of log Koc and are expected show high absorptivity to soils; they are therefore expected to be immobile. Furthermore the very low estimated vapour pressure and Henry's Law Constants indicate that volatilisation will not occur from soil surfaces, and the low water solubility indicates indicates they will not be mobilised from the soil phase.
As a result of extreme insolubility, these compounds are non-toxic and very low in bioavailability. In the literature, there are three published summaries concerning the acute toxicity of pigments. The vast majority of these LD50 values are above 5000 mg/kg and no LD50 values for pigments are known to be below 2000 mg/kg. As such, when compared to other compounds, organic pigments are not assigned a high regulatory priority based on toxicity.
Due to their extremely low solubility, in both lipids and water, organic pigments are not bioaccumulative nor do they bioconcentrate in the food chain. This has been shown by extensive tests which have indicated that, even though log Kow values for organic pigments may be calculated at levels that would signal concern, in actual tests, organic pigments do not exhibit any potential to bioaccumulate.
The chemical processes underlying degradation and/ or destruction of organic pigments through light or atmospheric conditions are difficult to elucidate. Atmospheric contaminants such as peroxides, which appear as the products of radiation frequently initiate the degradation process.
For the most part organic pigments do not seem to be biodegradable, neither readily nor inherently.
As an example, the azo linkage of azo dyes, but not of azo pigments, may undergo metabolic cleavage resulting in free component aromatic amines. Azo pigments are, due to their very low solubility in water, in practice, not available for metabolic activity. Consequently, metabolic cleavage to the component aromatic amines has not been found for the pigments.
For 3-aminopropyltriethoxsilane (APTES):
Environmental fate:
The estimated partition coefficient Log Kow is 0.31 and the estimated water solubility is 7.6x10+5 mg/l; these values may not be applicable because the material is hydrolytically unstable. The vapor pressure is 0.02 hPa at 20 C, the melting point is -70 C, and the boiling point is 223 C at 1013 hPa. Photodegradation modeling indicates the halflife in the atmosphere due to the reaction with photochemically induced OH radicals to be approximately 2.4 hours. However, photodegradation as a mode of removal is unlikely and not expected to be a significant degradation process because APTES is hydrolytically unstable.
APTES is hydrolytically unstable (t1/2 < 1 hour) over a range of environmentally relevant pH and temperature conditions, with the exception of pH 7 at 10 or 24.7 C. At pH 7, the half-life is 56 or 8.4 hours, for 10 or 24.7 C, respectively. Rapid hydrolysis of this material produces ethanol and trisilanols. The Si-C bond will not further hydrolyze. That bond is hydrolytically stable and the aminopropyl group will not be cleaved. Only the ethoxy groups will be hydrolysed. The transient silanol groups will condense with other silanols. As a result, aminopropyl-functional resins are generated.
APTES is not readily biodegradable. The observed biodegradation is of the hydrolysis products (ethanol and trisilanols). Bioaccumulation is not anticipated since this material is hydrolytically unstable.
In spill conditions, the concentration of the parent silane is very high. The silanols concentration could also be high; however, the silanol rapidly self-condenses to form water insoluble, resinous oligomers and polymers. The molecular weight of the resulting oligomers and polymers is predicted to be over 1000. Anecdotal evidence suggests the molecular weight of the polymers resulting from spills is 5000 -10000. As the parent silane and the resulting silanol are diluted, it is predicted that the polymers resulting from condensation will be of lower molecular weight.
At sufficiently low silanol concentrations, low molecular weight oligomers are favored. It is calculated that at 1000 ppm of a related trialkoxysilane, the equilibrium concentration will be 86% silanol monomer and 14% silanol dimer. At still lower concentrations, the silanol will exist as the uncondensed monomer. These polymers will not be bioavailable. However, such materials are likely to cause toxicity in aquatic species due to physical effects (encapsulation, blockage of gills).
Ecotoxicity:
Fish LC50 (96 h): Brachydanio rerio => 934 mg/l
Daphnia magna EC50 (48 h): 331 mg/l
Green algae EbC10 (72 h): Scenedesmus subspicatus 38 mg/l (growth rate); ErC10 321 mg/l (suppression of cell growth)
Since APTES is sensitive to hydrolysis, which may occur during preparation of the dosing solutions and/or during the testing, the observed toxicity is likely due to the hydrolysis products ethanol and trisilanols.
DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
3-aminopropyltriethoxysilane	HIGH	HIGH

Bioaccumulative potential

Ingredient	Bioaccumulation
3-aminopropyltriethoxysilane	LOW (BCF = 5.4)

Mobility in soil

Ingredient	Mobility
3-aminopropyltriethoxysilane	LOW (KOC = 12150)

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SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	‣ Containers may still present a chemical hazard/ danger when empty. ‣ Return to supplier for reuse/ recycling if possible. Otherwise: ‣ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. ‣ Where possible retain label warnings and SDS and observe all notices pertaining to the product. ‣ **DO NOT** allow wash water from cleaning or process equipment to enter drains. ‣ It may be necessary to collect all wash water for treatment before disposal. ‣ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ‣ Where in doubt contact the responsible authority. ‣ Recycle wherever possible or consult manufacturer for recycling options. ‣ Consult State Land Waste Authority for disposal. ‣ Bury or incinerate residue at an approved site. ‣ Recycle containers if possible, or dispose of in an authorised landfill.

SECTION 14 Transport information

Labels Required

Marine Pollutant	NO
HAZCHEM	Not Applicable

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
3-aminopropyltriethoxysilane	Not Available
ethyl silicate	Not Available
C.I. Pigment Black 7	Not Available

Transport in bulk in accordance with the ICG Code

Product name	Ship Type
3-aminopropyltriethoxysilane	Not Available
ethyl silicate	Not Available
C.I. Pigment Black 7	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

3-aminopropyltriethoxysilane is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australian Inventory of Industrial Chemicals (AIIC)

ethyl silicate is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

C.I. Pigment Black 7 is found on the following regulatory lists

Continued...

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
Australian Inventory of Industrial Chemicals (AIIC)	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans
Chemical Footprint Project - Chemicals of High Concern List	International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (3-aminopropyltriethoxysilane; ethyl silicate; C.I. Pigment Black 7)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (ethyl silicate)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	*Yes = All CAS declared ingredients are on the inventory* *No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)*

SECTION 16 Other information

Revision Date	28/06/2021
Initial Date	28/06/2021

SDS Version Summary

Version	Date of Update	Sections Updated
0.0.2.1	26/04/2021	Regulation Change
0.0.3.1	03/05/2021	Regulation Change
0.0.4.1	06/05/2021	Regulation Change
0.0.5.1	10/05/2021	Regulation Change
0.0.5.2	30/05/2021	Template Change
0.0.5.3	04/06/2021	Template Change
0.0.5.4	05/06/2021	Template Change
0.0.6.4	07/06/2021	Regulation Change
0.0.6.5	09/06/2021	Template Change
0.0.6.6	11/06/2021	Template Change
0.0.6.7	15/06/2021	Template Change
0.0.7.7	17/06/2021	Regulation Change
0.0.8.7	21/06/2021	Regulation Change

Other information

Ingredients with multiple cas numbers

Name	CAS No
ethyl silicate	11099-06-2, 26352-16-9, 72162-09-5

Continued...

Classification of the preparation and its individual components has drawn on official and authoritative sources using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average
PC—STEL: Permissible Concentration-Short Term Exposure Limit
IARC: International Agency for Research on Cancer
ACGIH: American Conference of Governmental Industrial Hygienists
STEL: Short Term Exposure Limit
TEEL: Temporary Emergency Exposure Limit。
IDLH: Immediately Dangerous to Life or Health Concentrations
ES: Exposure Standard
OSF: Odour Safety Factor
NOAEL :No Observed Adverse Effect Level
LOAEL: Lowest Observed Adverse Effect Level
TLV: Threshold Limit Value
LOD: Limit Of Detection
OTV: Odour Threshold Value
BCF: BioConcentration Factors
BEI: Biological Exposure Index
AIIC: Australian Inventory of Industrial Chemicals
DSL: Domestic Substances List
NDSL: Non-Domestic Substances List
IECSC: Inventory of Existing Chemical Substance in China
EINECS: European INventory of Existing Commercial chemical Substances
ELINCS: European List of Notified Chemical Substances
NLP: No-Longer Polymers
ENCS: Existing and New Chemical Substances Inventory
KECI: Korea Existing Chemicals Inventory
NZIoC: New Zealand Inventory of Chemicals
PICCS: Philippine Inventory of Chemicals and Chemical Substances
TSCA: Toxic Substances Control Act
TCSI: Taiwan Chemical Substance Inventory
INSQ: Inventario Nacional de Sustancias Químicas
NCI: National Chemical Inventory
FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances